

# NOTES

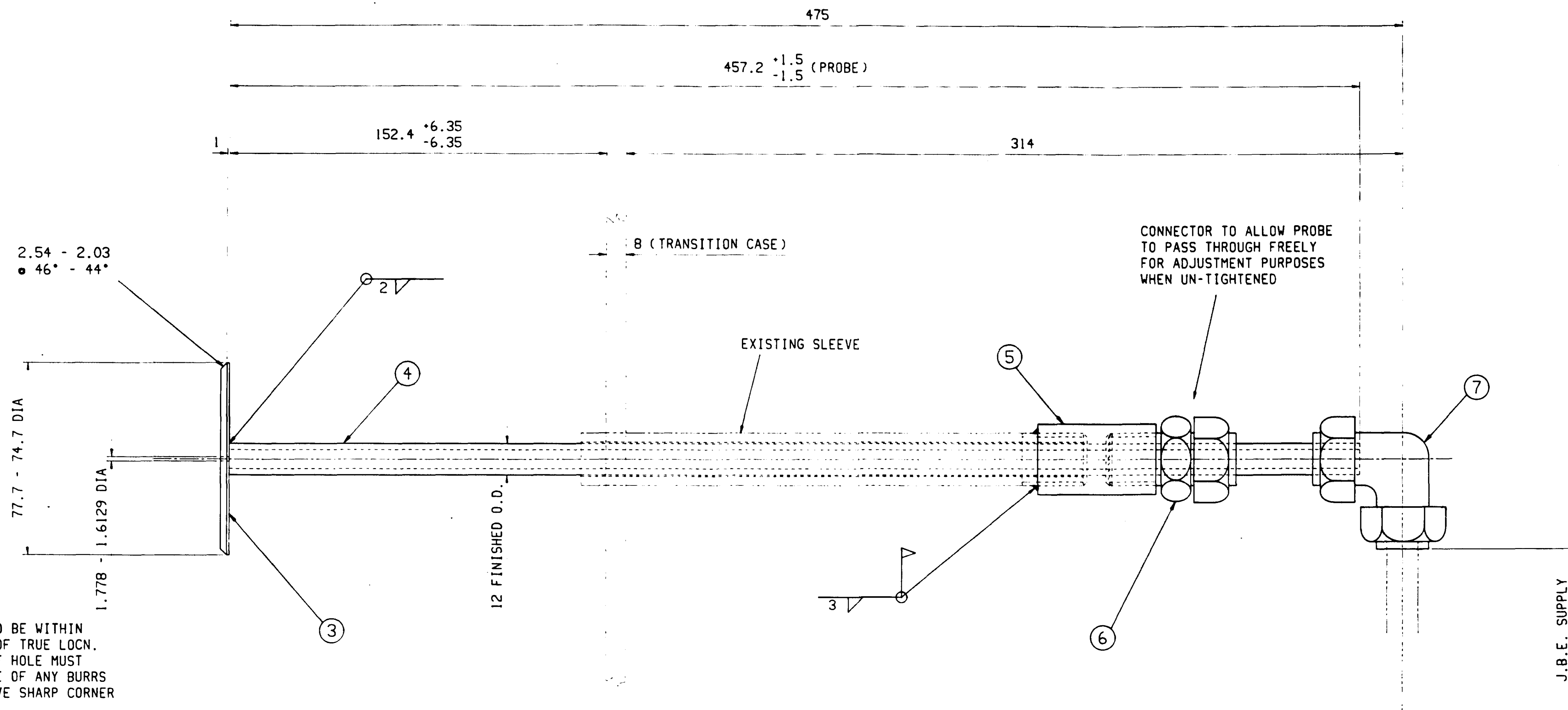
2.54 - 2.03  
• 46° - 44°

77.7 - 74.7 DIA

1.778 - 1.6129 DIA

12 FINISHED O.D.

HOLE TO BE WITHIN  
0.254 OF TRUE LOCN.  
EDGE OF HOLE MUST  
BE FREE OF ANY BURRS  
AND HAVE SHARP CORNER



FITTINGS FROM 316 S/S

1	ELBOW	-13	COMPN. FITTING TO SUIT 12MM O.D.
1	MALE CONNECTOR	-07	1/2"N.P.T. "SWAGELOCK THERMOCOUPLE CONNECTOR" PART No. SS-12MO-1-BBT
1	COUPLING	-05	1/2"N.P.T. FEMALE CONNECTOR
1	PROBE TUBE	-03	1/4"N.S.SCH 80S ASTM A312-TP-316
1	PROBE FACE	-01	4THK STAINLESS PLT. 321 S31
	ASSEMBLY	-10	

QUANTITY REQUIRED PER DASH NO	NOMENCLATURE	IDENTIFYING NO	MATERIAL/SPECIFICATION

## PARTS LIST

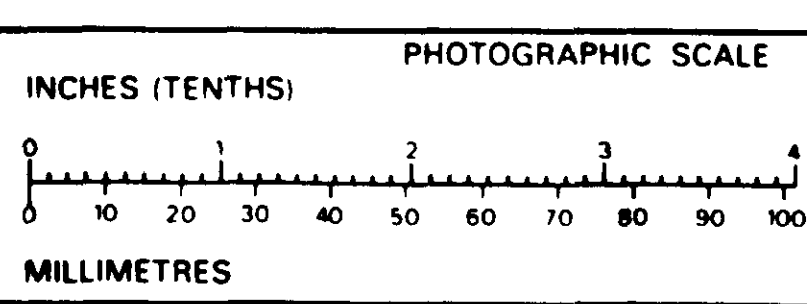
PREPARED BY CIMCAD		TOLERANCES TO CDL SPEC No. 5	
NEXT ASSEMBLY	USED ON	OPERATIONS	FINISHES
6419084		BREAK SHARP EDGES AND REMOVE ALL BURRS WELDING TO BS5135 SYMBOLS BS499	SELF COLOUR

## CULLUM DETUNERS LTD

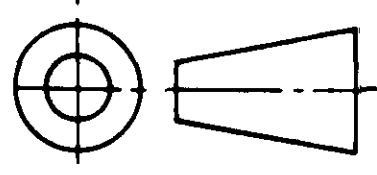
HEAD OFFICE: ADAMS CLOSE, HEANOR GATE INDUSTRIAL ESTATE, HEANOR, DERBYSHIRE DE7 7SW. Tel: 377712 Fax: 8773-766601 Telephone: 0773-717341

LONDON AREA OFFICE: HOTTENHAM, MIDDLESBROUGH, TEL: 0161-275-1001

TITLE	SCALE	FULL	JOB NO
EXHAUST DUCT STATIC PRESSURE PROBE ASSEMBLY. PETERHEAD	DRAWN	G. MUSAND	DATE
	DRG. No.	6419129	SHEET 10



REVISION



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CHECKED	DATE
D MAN	12/3/91
C.D.	
ENG MAN	14/3/91

HYDRO - ELE  
PETERHEAD GENERATOR  
Drawing No.  
036/1312/1116  
Contract No.  
2052600/col  
JOHN BROWN  
J.B.E. ORDER NUMBER  
J.B.E. DRAWING NUMBER